



| 呼径   | 外径    |                |                | 肉厚  |               |               | 面間    |                |                | 面間   |                |                | 摘要 |
|------|-------|----------------|----------------|-----|---------------|---------------|-------|----------------|----------------|------|----------------|----------------|----|
|      | OD    |                | t              | A   |               | B             |       | 素地             | 研磨             | 素地   | 研磨             |                |    |
|      | 素地    | 研磨             |                | 素地  | 研磨            | 素地            | 研磨    |                |                |      |                |                |    |
| 1S   | 25.4  | +0.25<br>-0.25 | +0.25<br>-0.35 | 1.2 | +0.3<br>-0.15 | +0.3<br>-0.3  | 33.5  | +0.5<br>-0.5   | +0.5<br>-0.5   | 14.0 | +0.5<br>-0.5   | +0.5<br>-0.5   |    |
| 1.5S | 38.1  | +0.25<br>-0.25 | +0.25<br>-0.35 | 1.2 | +0.3<br>-0.15 | +0.3<br>-0.3  | 48.5  | +0.5<br>-0.5   | +0.5<br>-0.5   | 21.0 | +0.5<br>-0.5   | +0.5<br>-0.5   |    |
| 2S   | 50.8  | +0.25<br>-0.25 | +0.25<br>-0.35 | 1.5 | +0.3<br>-0.25 | +0.3<br>-0.35 | 60.5  | +0.5<br>-0.5   | +0.5<br>-0.5   | 28.0 | +0.5<br>-0.5   | +0.5<br>-0.5   |    |
| 2.5S | 63.5  | +0.3<br>-0.3   | +0.3<br>-0.4   | 2   | +0.35<br>-0.3 | +0.35<br>-0.4 | 83.5  | +0.75<br>-0.75 | +0.75<br>-0.75 | 34.0 | +0.75<br>-0.75 | +0.75<br>-0.75 |    |
| 3S   | 76.3  | +0.3<br>-0.3   | +0.3<br>-0.4   | 2   | +0.4<br>-0.3  | +0.4<br>-0.4  | 88.5  | +0.75<br>-0.75 | +0.75<br>-0.75 | 40.5 | +0.75<br>-0.75 | +0.75<br>-0.75 |    |
| 4S   | 101.6 | +0.5<br>-0.5   | +0.5<br>-0.6   | 2   | +0.4<br>-0.4  | +0.4<br>-0.5  | 127.0 | +0.75<br>-0.75 | +0.75<br>-0.75 | 53.0 | +0.75<br>-0.75 | +0.75<br>-0.75 |    |
| 10A  |       |                |                |     |               |               |       |                |                |      |                |                |    |
| 15A  | 21.7  |                |                | 2.1 |               |               | 38.0  |                |                | 17.0 |                |                |    |
|      |       |                |                |     |               |               |       |                |                |      |                |                |    |
|      |       |                |                |     |               |               |       |                |                |      |                |                |    |

摘要

|    |                |    |    |    |  |
|----|----------------|----|----|----|--|
| 図番 | NGS-HT01       | 承認 | 審査 | 作成 |  <b>株式会社ナガセ</b> |
| 品名 | 溶接式ローネックチーズ    |    |    |    |  |
| 材質 | SUS304、SUS316L |    |    |    |  |
| 作成 | 15.08.24       |    |    |    |  |